

Enriched with gelling and sensory agent **Beauté By Roquette® DS 112**, this weightless creamy formula seamlessly glides onto the lids to brighten eyes without greasing or smudging. In just one swipe, this cream eye shadow offers saturated color, a gorgeous golden-bronze finished look that lasts all day.

	INCI NAME	COMMERCIAL NAME (SUPPLIER)	% W/W
PHASE A1	Aqua	Demineralised water	Up to 100
	Phenoxyethanol (and) Chlorphenesin (and) Glycerin	Microcare PHC (Thor)	1.00
	Glycerin	Glycerine	1.00
	Ci 77491 (and) Glycerin (and) Xanthan gum (and) Sodium citrate (and) Aqua	Covarine red WN 3798 (Sensient Cosmetic Technologies)	0.07
	Ci 77499 (and) Glycerin (and) Xanthan gum (and) Sodium citrate (and) Aqua	Covarine black WN 9798 (Sensient Cosmetic Technologies)	0.55
PHASE A2	Starch acetate (and) Hydroxyethyl cellulose (and) Xanthan gum	Beauté by Roquette® DS 112 (Roquette)	3.00
PHASE B	Aqua	Demineralized water	5.00
	Polyvinylpyrrolidone	Luviskol K 30 powder (BASF)	1.50
PHASE C	Glyceryl stearate citrate	Imwitor 372P (IOI Oleo GmbH)	1.10
	Glyceryl stearate	Cithrol GMS 40 (Croda)	1.90
	Titanium dioxide	Hombitan AFDC 101 (Lavollée)	1.50
	Ricinus communis seed oil	Castor oil (Cooper)	5.00
	Caprylic/Capric Triglyceride	Labrafac CC (Gattefossé)	5.00
	Ci 77891 (and) Synthetic fluorophlogopite	Covapearl star doré 2375 (Sensient Cosmetic Technologies)	2.00
	Ci 77491 (and) Mica	Covapearl light brown 830 (Sensient Cosmetic Technologies)	6.50

Process

1. Prepare Pre-mix phase A1 and heat up to 80°C.
2. Add A2 into A1 while stirring (medium speed). Maintain agitation and temperature 80°C for 40min.
3. Add phase B into A1+A2.
4. Heat Phase C at 80°C and add to A+B under medium to strong agitation. Maintain agitation and temperature for 15 minutes.
5. Allow to cool down to room temperature while stirring gently.

ASPECT	Bronze-brown thick cream
pH	5,0 – 5,4
VISCOSITY	Brookfield, SP7, 20 rpm, 1 min: 12 000 – 18 000 mPa.s
STABILITY	1 month at 50°C and 3 months at room temperature and 40°C